

# Flexible electronics using carbon-nanotube transistors

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## Introduction

### Carbon Nanotube Technology

- Carbon nanotube: an allotrope of carbon with a cylindrical nanostructure
- Field-effect transistor (FET): a transistor that uses an electric field to control the electrical behavior of the device
- Carbon nanotube field-effect transistor (CNTFET): a FET that utilizes carbon nanotubes as the channel material instead of traditional silicon
- Properties of carbon nanotubes (strength, flexibility, high conductivity), make it a very promising material for flexible electronics.

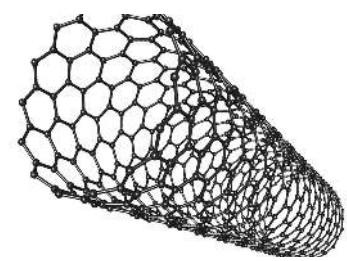


Figure 1. Structural model of a carbon nanotube. PC: AJC on Flickr

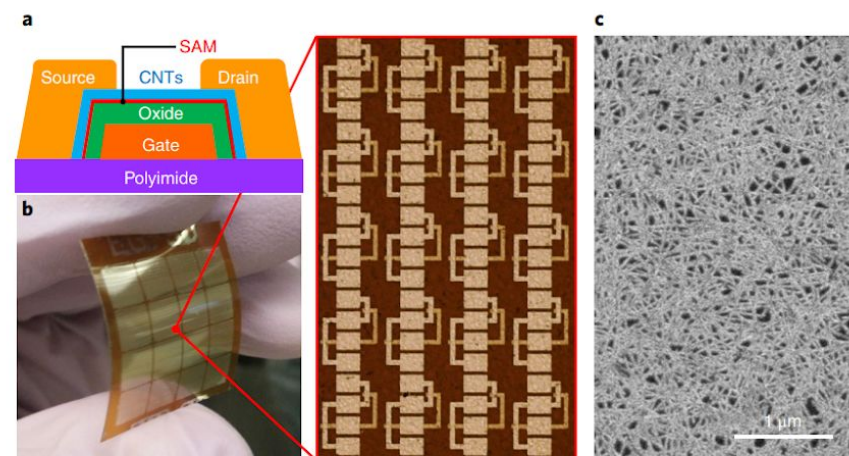


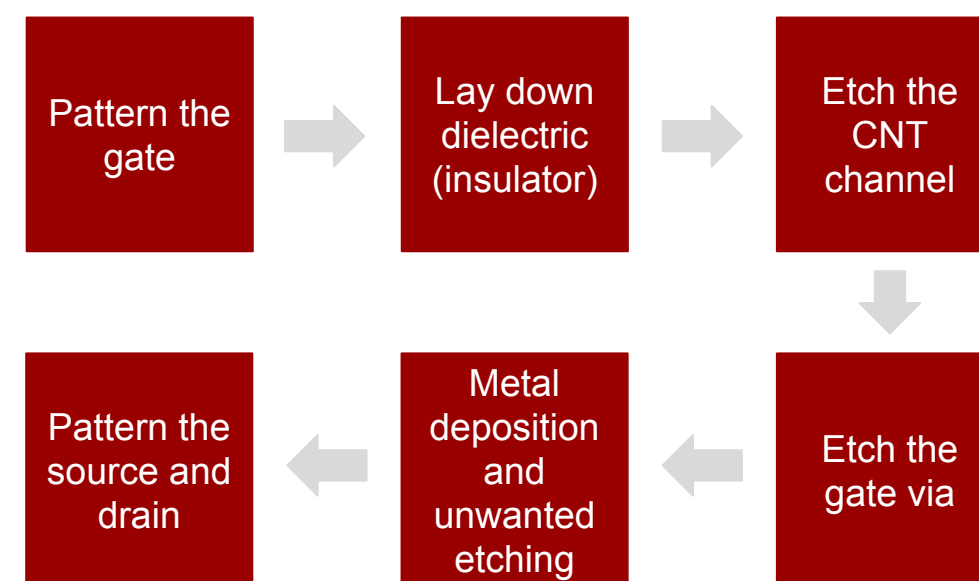
Figure 2. (a) Cut view of the structure of a back-gate device. (b) Photo of CNT devices fabricated on a flexible substrate. Inset: microscopic image of CNT arrays. (c) SEM image of the high-density network of deposited CNTs. PC: Jianshi Tang from Nature.

**The goal of the research is to design devices and measure and model their electrical behavior, so that CNT technology can be utilized in circuits and, potentially, flexible electronics.**

## Methods

### Fabrication Process

- We first design the mask that is used to create the devices using photolithography, a process that uses light to transfer a pattern from a photomask to a light-sensitive chemical (photoresist) on the substrate.



- The back-gate design of the devices requires a complex fabrication process that takes weeks to complete.
- Each device on the wafer is varied; some have a different channel length or width, some are PMOS or NMOS devices.
  - PMOS device: holes (missing electrons) are charge carriers
  - NMOS devices: electrons are the charge carriers and require an extra step (passivation) that involves coating the channel with  $Al_2O_3$ .

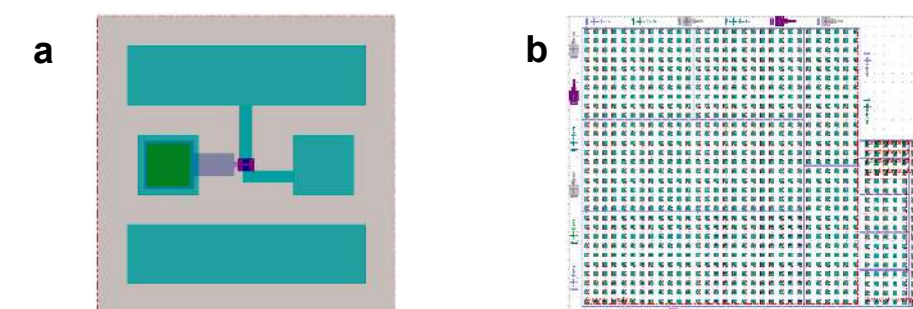


Figure 3. Design of a photomask for a back-gate device. (a) Design of one device. (b) 1000 devices on one wafer. PC: Hongyu Fu

## Measurement

- After fabrication, I used a probe station to measure the current output of the devices.

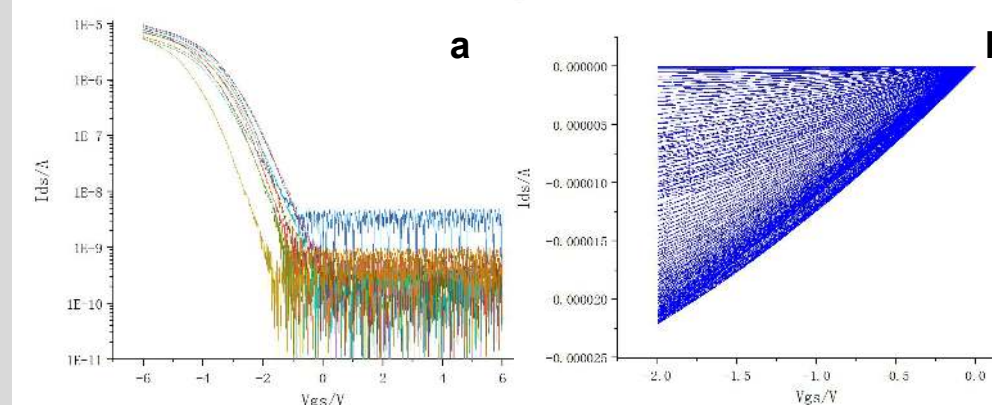


Figure 4. (a) Current output vs  $V_{gs}$ , transfer curve. (b) Current output vs  $V_{ds}$ , family curve. PC: Hongyu Fu

- $V_{gs}$ : voltage between the gate and source
- $V_{ds}$ : voltage between the drain and source

## Modeling

- Finally, using the data gathered from the measurements, I created a model of a circuit using the devices to simulate its behavior in a program called Cadence.

## Results

- These results are significant because they show that the simulated behavior of the devices is the same as the measured behavior.

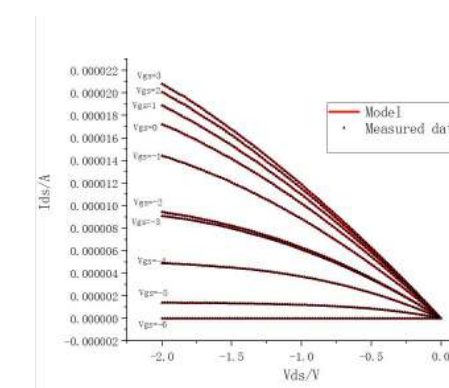


Figure 5. Data modeled in the simulation and data measured from the fabricated devices plotted on the same graph for comparison. PC: Hongyu Fu

## Skills Learned

- Photomask design
- Measuring devices with a probe station
- Electro and device physics concepts
- Using Cadence and Verilog A to simulate circuits



Figure 6. Probe station used for measuring devices. PC: Jessica Chao

## Impact of Research

- New MOSFET device technology that has many potential benefits over traditional devices
- Measuring behavior of fabricated devices allows simulation of new circuits and circuit design

## Acknowledgements

I would like to thank professors Chongwu Zhou and El-Damak for their guidance in this project, as well as Hongyu Fu and Qingzhou Liu. I would also like to thank Dr. Katie Mills, Dr. Megan Herrold, and the rest of the SHINE staff for a great summer experience at USC.